

Exam Name - Certified in Production and Inventory Management (CPIM)[™]

Sample Exam

1. Which financial statement includes Cost of Goods Sold (COGS)?

- A. Balance Sheet
- B. Income Statement
- C. Cash Flow Statement
- D. Performance Report

Answer **B**

2. Reducing replenishment lead time primarily results in:

- A. Higher safety stock
- B. Lower inventory levels
- C. Increased customer service levels
- D. Inventory decentralization

Answer **B**

3. What is the definition of “queue time” in manufacturing?

- A. Time waiting in line before processing
- B. Time actively running the process
- C. Setup duration required before run
- D. Planned lead time

Answer **A**

4. In CPIM, a “gateway operation” refers to:

- A. The bottleneck-limiting process step
- B. Any work center step
- C. Initial processing activity
- D. Setup buffer point

Answer **A**

5. Which cost category often becomes largest once a quality program is well established?

- A. Failure
- B. Appraisal
- C. Prevention
- D. Inspection

Answer **C**

6. What is Poka-yoke in lean manufacturing?

- A. A method of continuous improvement
- B. A device or method to prevent errors
- C. Smoothing production flow
- D. Training for kaizen

Answer **B**